

# Skf Torque Specification Guide

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### **Skf Torque Specification Guide**

be torqued down onto the axle shaft to a specific torque value. Putting the proper torque on the center axle nut sets the preload for the bearing and keeps the bearing from separating while in operation. The torque specification for this center axle nut is critical to performance and function of the wheel hub.

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## **457377 2018 Torque specification guide**

Ensure that you have the correct torque for the application by referring to SKF 457377 torque specification guide or contact the vehicle manufactures dealer. It is important that you properly torque the spindle nut to ensure optimum bearing life. Under torque of an axle nut will allow excessive movement causing uneven loading and excessive wear. Over

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Under torque of an axle nut will allow excessive movement causing uneven loading and excessive wear. Over torque of the axle nut will cause excessive load and cause the bearing to

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overheat, this is one of the most common causes for failures.  
Instructions vs All replacement hub units are not created equal  
SKF premium quality hubs

### **Catalog 457377 2014**

Tightening Torque K = 0.15 K = 0.17 K = 0.20 K = 0.15 K = 0.17  
K = 0.20 K = 0.15 K = 0.17 K = 0.20 K = 0.15 K = 0.17 K = 0.20  
4 0.7 333 7.9 in-lbs 8.9 in-lbs 10.5 in-lbs 858 20.3 in-lbs 23 in-lbs  
27 in-lbs 1228 29 in-lbs 32.9 in-lbs 38.7 in-lbs 1436 33.9 in-lbs  
38.4 in-lbs 45.2 in-lbs

### **TORQUE-TENSION REFERENCE GUIDE - Fastenal**

Make year Model Front torque ft-lbs/Nm Rear torque ft-lbs/Nm  
ACURA 1999-97 2.2CL, 2.3CL, 3.0CL 181/245 134/181 2004-96  
3.2TL 134/181 2007-05 TL 134/181 2004-96 3.5RL 181/245  
2001-90 Integra 134/181 1994-92 Vigor 181/245 AUDI 2005-00  
TT FWD 129/175 BMW 2003-00 M5 221/300 BUICK 2007-05

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Allure 118/160 2005-98 Century 159/216 1997 Century 151/205  
1996 Century 107/145

### **Hub Bearing Torque Specification Guide 2010**

Hub & Wheel Bearing Torque Specification Lookup Year [Select  
Year] 2015 2014 2013 2012 2011 2010 2009 2008 2007 2006  
2005 2004 2003 2002 2001 2000 1999 1998 1997 1996 1995  
1994 1993 1992 1991 1990 1989 1988 1987 1986 1985 1984  
1983 1982 1981 1980 1979 1978 1977 1976

### **DRiV - Torque Specification Look-up**

Rolling bearings support and guide rotating or oscillating machine elements – such as shafts, axles or wheels – and transfer loads between machine components. They provide high precision and low friction and therefore enable high rotational speeds while reducing noise, heat, energy consumption and wear.

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## **Rolling bearings | SKF**

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The machine tools industry is of strategic importance, both economically and technologically. With the equipment design and manufacturing processes based on a combination of mechanical engineering technologies and digital control technology it is at the forefront of the fourth industrial revolution.

## **Machine tools | SKF**

Torque Specification Guide Front and Rear Axle Nut Torque

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Specifications for FWD and RWD Vehicles Wheel Bearing Adjustment Procedures and Torques This book provides values to adjust or secure wheel bearings or wheel bearing units. Refer to the following diagrams to determine the type of bearing being serviced and the adjustment procedure or torque.

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### **Form #457377 October, 2005 Torque Specification Guide**

...Tech: Wheel Lug Torquing Proper wheel installation requires the wheel-attaching hardware (lug nuts or bolts) be tightened to the recommended torque specification for the vehicle make, model and year. Torque specifications are usually found in the vehicle's owner's manual.\* Proper torque requires...

### **Lug Nut Torque Specification at Tire Rack**

developed this Seal Specification Guide. If you have comments or suggestions on the Seal Specification Guide, please complete the postage paid card found in the back of this publication or

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send an e-mail to [auto-am@timken.com](mailto:auto-am@timken.com). GENERAL GUIDELINES  
The data provided here is a guideline for the selection of a seal for a general or specific

### **TIMKEN SEAL SPECIFIC SEAL SPECIFICATION GUIDANCE GUIDE**

The correct torque spec is available from a number of sources including SKF's Torque Specification Guide (Form # 457377). This guide contains torque specifications and procedures for properly securing all domestic and import wheel bearing units. Torque specifications can also be found in SKF's online catalog in the Application listing section.

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